

Your Global Automation Partner

TURCK

IO-Link All-in-One Solutions Enabler for Industry 4.0



IO-Link – Enabler for Cost-efficient Digitization

The planning and building of machines is usually a costly matter. Standardized interfaces and products help customers to save costs in terms of storage of different devices or the commissioning of all machines. IO-Link is the innovative standard applied on the lowest field level to relieve electrical planning, maintenance and purchasing in the daily process. On the way to the digital factory, the user benefits from more efficient production processes in smallest quantities, but also quality assurance and sustainable availability of the entire system.

Consistent IO-Link Portfolio

A major prerequisite for this is the availability of all relevant data at any time in any required place. Turck provides powerful solutions that capture, prepare and transmit relevant production data and support the key technologies such as RFID, Ethernet, OPC-UA and IO-Link.

The necessary software components for integrating IO-Link devices are a part of the broad portfolio of course.

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IO-Link - Simple, Consistent, Efficient

What is IO-Link?

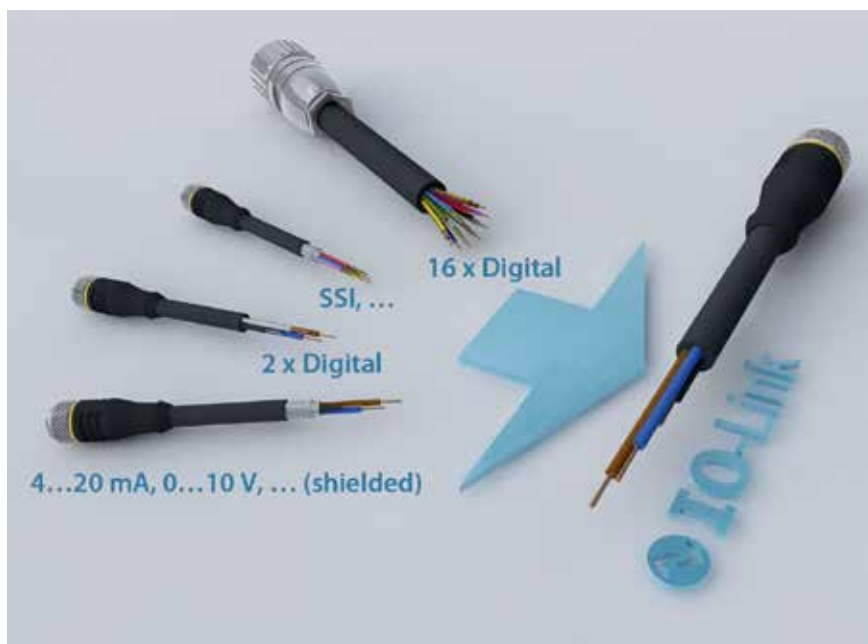
IO-Link builds on a point to point connection between a sensor/actuator and an interface module. Up to now, the binary connection was only designed to transmit pure switching information, but IO-Link typically enables two bytes to be transmitted via a combined switching state and data channel at intervals of 2 ms. In addition to these process values, other information such as parameters or diagnostic messages can be exchanged. This way, the entire process down to the sensors is covered to enable integrated communication.

Standard cabling

IO-Link requires no special cabling. The well-established, reasonably priced and unshielded three-wire industrial cables can still be used to connect sensors and actuators. It is possible to choose between the standard switching and communication operating modes.

Your benefits

As an IO-Link user, you benefit from a multitude of advantages, in particular reduced machine costs, more efficient production processes and the improved availability of your machines and plants.



IO-Link system expertise

Turck not only offers you one of the most extensive portfolios of IO-Link solutions – from a multitude of sensors to cables and I/O hubs right up to programmable fieldbus and Ethernet solutions – but also outstanding system expertise. Take advantage of the many years of experience that Turck has in this technology, the resulting product portfolio and user-friendly software support.

Plug & Play device integration

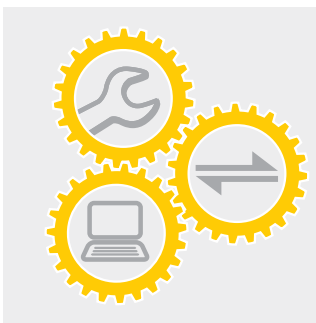
The setting options of all our in-house IO-Link devices are integrated in the station GSDML files of the IO-Link master of the TBEN family. This greatly simplifies the configuration. When reading the GSDML file into a project planning software, such as TIA Portal or others, all Turck devices can be selected as a specific port configuration. Additional parametrization or programming is no longer required.

Customer Benefits



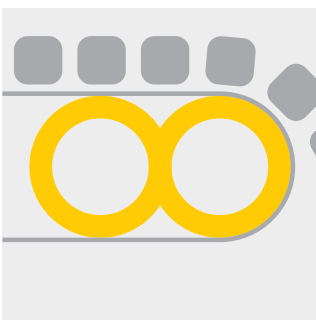
Reduced machine costs

- Reduced stockpiling due to parametrizable multi-function devices
- Only one I/O module and cost-efficient standard cable
- Low number of I/Os possible
- Devices with display and buttons no longer required
- Reduced engineering and installation costs and automatic documentation of device parameters during engineering work



More efficient production processes

- Simple parameter changes when replacing devices
- Quicker changes to parameter sets for switching thresholds, amplification, sensitivity, etc. for different production conditions
- Quicker and more reliable tool changes



Increased availability of machines and plants

- Extensive status information and diagnostic options in the plant lead to drastically reduced machine downtimes
- Expanded information enables cost-cutting measures such as predictive maintenance and asset management
- Automatic acceptance of parametrization enables devices to be replaced with fewer qualified personnel

IO-Link Overview

Engineering tool integration

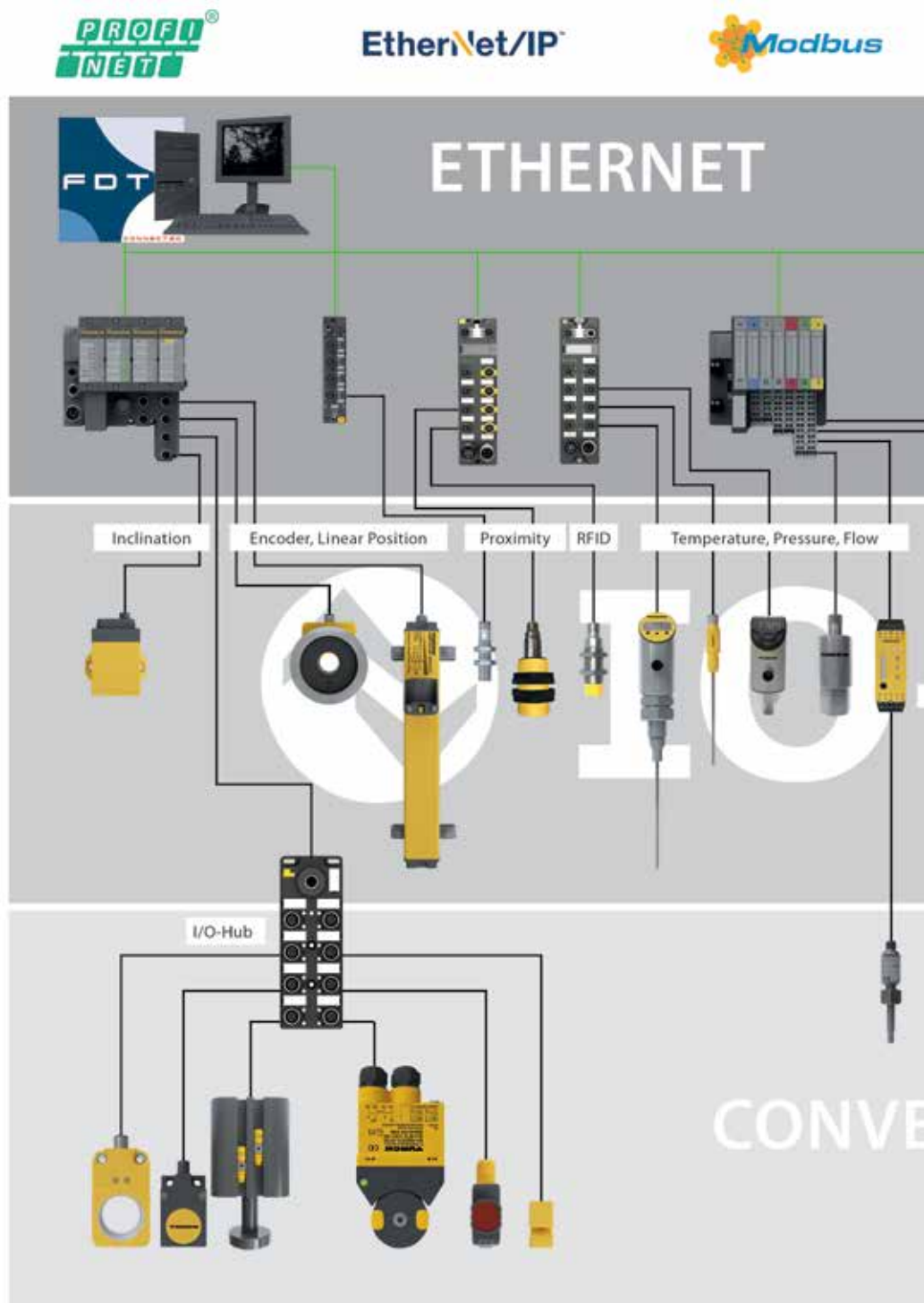
Standardized interfaces such as DTM and IODD enable complete, seamless integration in engineering tools, as well as in stand-alone tools such as asset management or configuration tools. Software solutions can also be incorporated at the company level via standard Ethernet.

Device identification

The integrated device identification ensures that the right device is installed if a component is replaced. Because each device contains detailed information about the manufacturer, type, etc., IO-Link enables a quick replacement with a high level of reliability.

Cabling

With IO-Link, the same unshielded, three-wire standard cable with an identical pin assignment can be used as with conventional I/Os. This eliminates problems with complex devices that do not have pin assignment standards and often have multi-pole connectors.

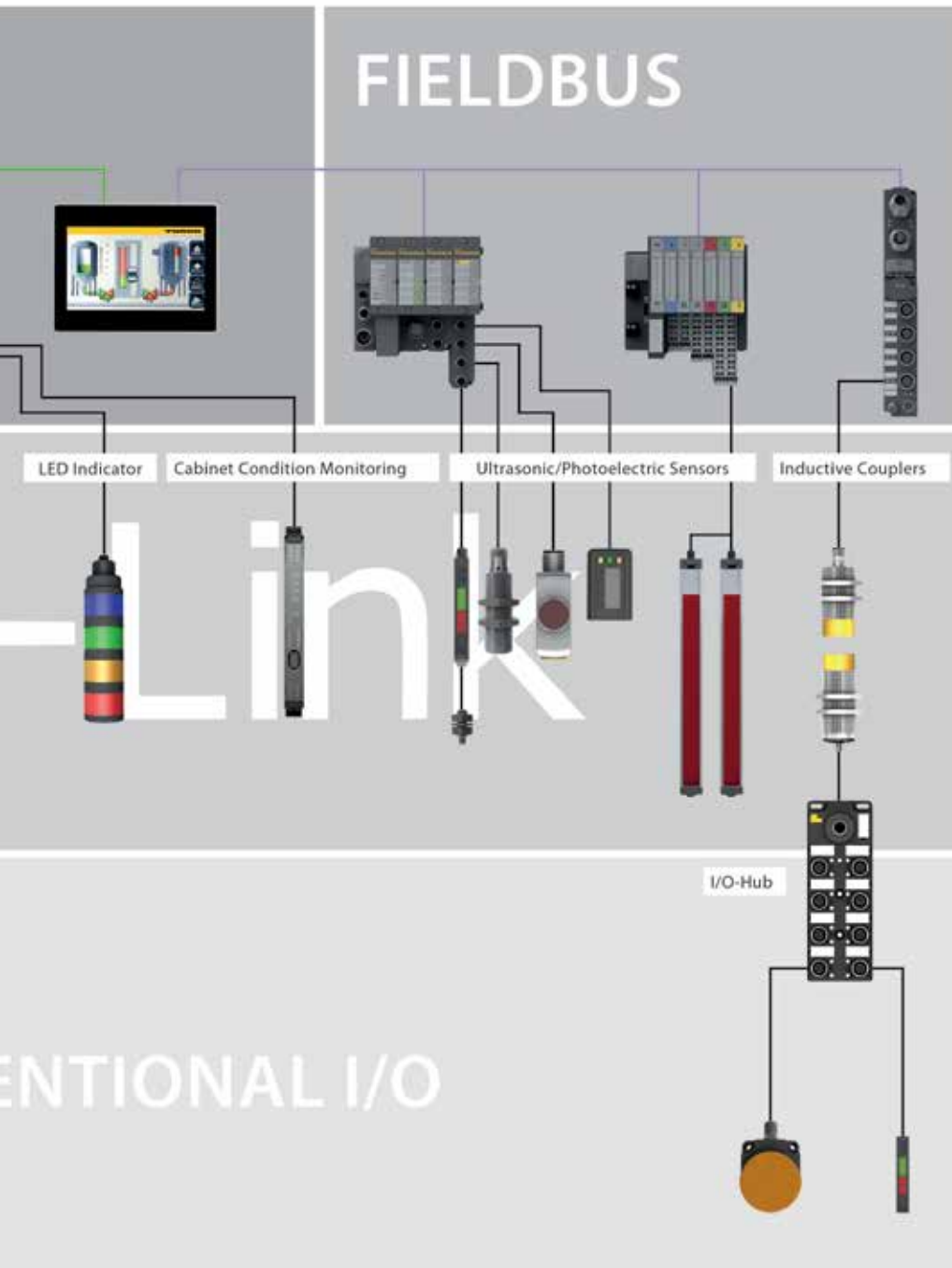


**PROFI[®]
BUS**

DeviceNet

CANopen

FIELD BUS



Ethernet/Fieldbus connection

IO-Link enables a connection to all major fieldbus types as well as Ethernet. Turck offers solutions for the entire spectrum, from master modules for its modular I/O systems BL20 and BL67 to multiprotocol Ethernet gateways that can be used in PROFINET, EtherNet/IP and Modbus TCP networks thanks to their automatic protocol detection.

Sensor mounting

All IO-Link devices enable parameter changes and diagnostics via engineering systems or separate tools. Because the user does not need to access the display or switches, the devices can be installed in the machine in the exact location that makes sense for the application.

I/O hubs

All standard 24-VDC devices can be incorporated into automation systems via IO-Link using the I/O hubs from Turck. The hubs are available with inputs and outputs as well as combined variants with universal digital I/Os.

IO-Link Applications

Turck has already implemented IO-Link solutions in numerous applications for its customers in a wide range of industries. We will give you a few case studies here.

Signal transmission in gearbox production

On the production line for differential gears of an automotive supplier, numerous magnetic field sensors detect the positions of pneumatic cylinders and grippers, while proximity switches detect components of the differentials themselves. In addition, there are also a large number of actuators such as pressure relief valves, solenoid valves and other devices that carry out the commands delivered by the controller.

The original plan to connect the numerous signals with passive junction boxes and multi-core cables to fieldbus gate-

ways in the control cabinet was quickly discarded. The costs of cables and the wiring effort were too high.

With its IO-Link-capable I/O hubs, Turck was able to offer a space-saving solution that considerably simplified the wiring and was still cost-efficient. Furthermore, the system enables a diagnosis down to the sensor level. A PROFIBUS BL20 gateway with IO-Link master modules ensures a connection to the controller. TBIL junction boxes from Turck are ideal for connecting the sensors and actuators in the field. These I/O hubs use IO-Link

to send up to 16 binary signals to the IO-Link-Master via a standard sensor cable. In this case, the 16-bit process signal of the IO-Link protocol is therefore not used for an analog process value, rather for the transmission of 16 individual switching signals – whether digital input or output signals. Because the I/O hubs fulfill the requirements of protection class IP67, they can be mounted directly in the field.



Position detection in fairground rides

In the past, to determine the horizontal position of the arms of a fairground ride, the manufacturer has installed five sensors on each hydraulic lifting cylinder. Although this ensured safe operation, a great deal of effort was required to install and configure the sensors and it was not possible to detect the exact position of the car at all times.

Now, Turck Li-linear position sensors detect the lift of hydraulic cylinder over its entire length of 1,000 millimeters. Even during rapid rides and with the centrifugal forces that occur, the sensor delivers

the exact position of the positioning element by means of the analog 4 to 20 mA signal. On the control side, the exact position of the arm can thus be determined easily at all times.

For safety reasons, a possible failure of the positioning element must be reliably detected and reported to the controller. The Li sensor is also ideal for this due to the fact that it can be parametrized using IO-Link. Via the IO-Link interface, the user can also define measuring ranges, invert the output signal or have special signals emitted, such as the failure signal, from

the controller. The controller recognizes this special case and shuts down the system by means of a defined safety routine.



IO-Link Applications

Recording the swing movement of a core shooter

Core shooters produce sand cores for metal casting. In the process, a key objective of the manufacturer is to achieve short cycle times. With his new generation of machines, the manufacturer consistently automates using IO-Link. This offers many advantages: The manufacturer not only saves money but also time during the configuration, wiring and electrical planning, and customers benefit from a more dynamic machine. Errors occur less frequently and can be diagnosed more easily. The swing movement of the core carrier, which is recorded by the contactless IO-Link encoder QR24-IOL from Turck, is a major influence on the clock rate of the machine.

The numerous intelligent components that had previously been used usually had one bus connection. Consequent-

ly, the operating voltage and two bus cables had to be connected separately. All three cables were laid on drag chains and, consequently, were highly stressed. To detect faults such as a cable break, the technicians had to use complex diagnostic systems or search for a very long time.

IO-Link eliminates many of these disadvantages: The two bus cables and the voltage supply have been replaced with a standard three-wire cable, which is guided in the drag chains. All intelligent, analog sensors and devices now have an IO-Link interface and are connected to the controller via IO-Link masters, simple proximity switches and digital actuators via IO-Link-capable junction boxes. In this way, 16 switching signals can be connected via a standard three-wire cable, which significantly reduces the wiring effort.



Data communication in silencer production

In a new silencer production line, a manufacturer of exhaust systems relies on the Turck fieldbus system BL20 and the IO-Link-capable TBIL passive junction box. A unique feature of the new production line is that fieldbus systems must communicate with various controllers – an ideal field of application for the modular IP20 I/O system BL20. The multiprotocol gateways, which support PROFINET, EtherNet/IP and Modbus TCP, send the various signals to the controller and also connect various valve clusters of the production line.

BL20-4IOL gateways with IO-Link master modules and the IO-Link capable IP67 I/O hubs TBIL send up to 16 switching signals from the field to the control cabinet via a simple 4-wire cable. In addition to the input signals, the actuator signals are

transmitted to the valve clusters so that a single interface can take over all data communication on site.

In light of the fact that errors in the connection technology can most effectively be avoided by reducing the number of connection cables, a smart IO-Link solution, such as in this example, is not only significantly simpler, quicker and more economical to implement than multipole cable-systems, they also contribute a great deal towards quality assurance. Furthermore, digital IO-Link signal transmission is insensitive to electro-magnetic interference such as in production line for MIG welding (metal inert gas welding). In this way, the user saves on expensive shielded cables and other EMC protective measures.



IO-Link Applications

Contactless data and energy transmission

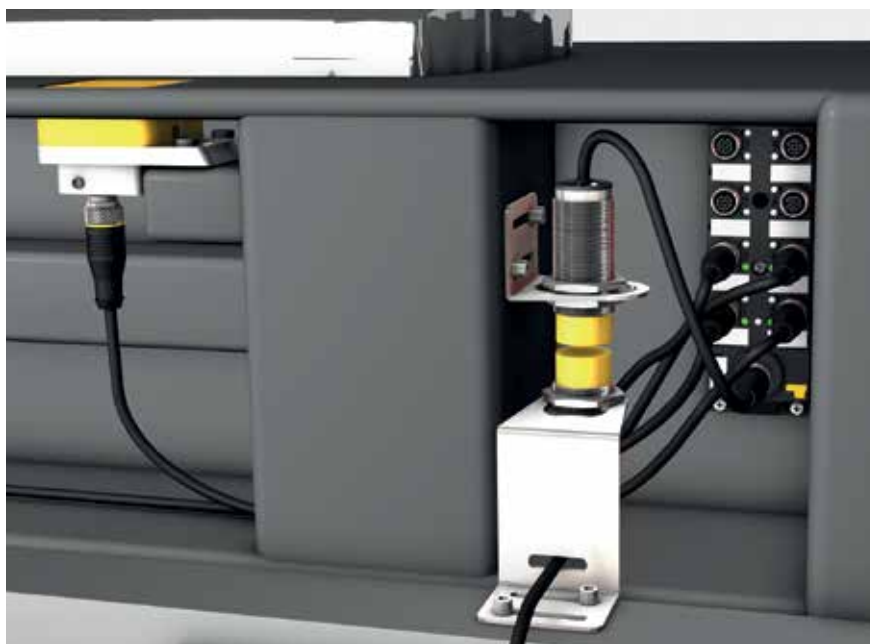
In numerous applications, such as tool changes by robots, on workpiece carriers or in the identification of press tools, the fixed machine part and the tool previously had to be both mechanically and electrically connected for the transmission of energy and I/O data.

For this reason, the electrical connections require multi-pin connectors and multi-wire cables. Due to the frequent plug cycles, these connections are highly stressed and must ensure a high level of contact reliability. This results in high investment costs and more frequent production downtime due to wear and tear.

Turck contactless inductive NIC couples represent an alternative solution for the contactless transmission of data and energy. The couplers transfer a power of up to

12 Watts and can be operated with an IO-Link device. This can either be an IO-Link sensor or a Turck I/O hub, via which up to 16 switching signals can be transmitted using IO-Link.

The I/O hub also enables tools or workpiece carriers to be identified by means of the application-specific tag of the IO-Link protocol.



Preventive maintenance on conveyor belts

There are various options for detecting the presence of objects on conveyor systems. Besides sensor systems, ultrasound reflection measurements offer an error-free and efficient alternative.

The RU ultrasonic sensor series from Turck detects objects with high precision. These sensors can be used as reflective barriers, among other things.

The RU sensors have switching and analog outputs as well as an IO-Link interface. Using IO-Link or teach buttons, the user can choose between the diffuse or retroreflective modes and the NC or NO switching output. The flexibly adjustable operating modes and the short blind zones with large detection ranges effectively reduce the range of variations that are stockpiled.

Because, in addition to the wanted signal, the sensors also detect the signal quality, they are ideal for preventive maintenance. Using the signal quality, the user can determine whether an acute fault has occurred, such as a reflector being torn off, or if the system can be repaired during scheduled downtime.

Because the devices can also display and compensate the internal temperature and external temperature fluctuations, they are always ready to use, irrespective of the ambient conditions.



Inductive Sensors



With uprox®3 IO-Link Turck offers the factor 1 sensors now also with IO-Link interface. The flexibility thus obtained makes the uprox®3 IO-Link sensor the "Swiss army knife" of factor 1 sensors. The range of functions include adjustable switching outputs, different output functions (PNP/NPN, NO/NC), various speed monitoring functions and advanced sensor data such as the internal sensor temperature or sensor ID data.

Features

- Safe investment through IO-Link 1.1
- Improved availability through diagnostics
- Highest switching distances and factor 1
- Increased flexibility in the application

Type Code

B i 10 U - M18 - IOL 6 X2 - H1 1 4 1

B i 10 U	Functional Principle	-	M18	Design	-	IOL 6 X2	Electrical Version	-
B	Special Functions U uprox® or uprox®+ or uprox®3 Faktor 1 sensors [mm] ... Switching distance Functional principle i Inductive Installation B Flush N Non-flush		M	Threaded barrel, brass, Ø in [mm]		X2	Indication Multicolor LED	
i			MT	Threaded barrel, brass, PTFE coated, Ø in [mm]		6	Voltage Range 10...30 VDC	
10			CK40	Rectangular, variable orientation of active face in 5 directions			Technology IO-Link	
U			QV40	Rectangular, variable orientation of active face in 5 directions				

H1 1 4 1	Electrical Connection: Connector
H1	Assignment 1 Standard assignment Number of Contacts 4 Number of contacts Connector Type 1 Straight Connector Type H1 M12 × 1 connector
1	
4	
1	

Inductive Sensors



General data

Communication Mode	COM 2 (38.4 kBaud)	IO-Link Specification	V 1.1
IO-Link port type	Class A		

Types and Data – Selection table

Type	ID number	Switching distance [mm]	Mounting conditions	Designation	Dimensions [mm]	Housing material
BI6U-M12-IOL6X2-H1141	1644873	6		M12 x 1	12 x 52	Metal
BI6U-MT12-IOL6X2-H1141	1644874	6		M12 x 1	12 x 52	Metal
BI10U-M18-IOL6X2-H1141	1644875	10		M18 x 1	18 x 52	Metal
BI10U-MT18-IOL6X2-H1141	1644876	10		M18 x 1	18 x 52	Metal
BI20U-M30-IOL6X2-H1141	1644882	20		M30 x 1.5	30 x 62	Metal
BI20U-MT30-IOL6X2-H1141	1644883	20		M30 x 1.5	30 x 62	Metal
NI50U-CK40-IOL6X2-H1141	1625871	50		CK40	65 x 40 x 40	Plastic
NI50U-QV40-IOL6X2-H1141	1625872	50		QV40	65 x 40 x 40	Plastic

Capacitive Sensors BCT



The capacitive sensors of the new BCT series with IO-Link reduce the effort for adjusting switch point and extend the usefulness of the measuring signals through a digitized 12-bit process value. Thanks to the optimized compensation of wetting on the sensor surface, deposits can be faded out and a drift of the switchpoint prevented.

Features

- More efficient commissioning through IO-Link
- Increased system availability with internal temperature monitoring
- Reliable measurement results through optimal wetting compensation

Type Code

B	C	T	10	-	S30	-	U	P	6	X2	-	H1	1	5	1					
B	C	T	10	Functional Principle			-	S30	Design			-	U	P	6	X2	T	Electrical Version		-
				Rated Switching Distance ... Switching distance Sn in [mm]			Housing S18 Plastic tube, continuous thread, Ø 18 mm S30 Plastic tube, continuous thread, Ø 30 mm						Teach Button T Teach button			Indication X LED 2 Number of LEDs			Voltage Range 6 10...30 VDC	
				Special Functions T Teachable												Output Mode N NPN output P PNP output			Output Function U Adjustable NO/NC	
				Functional Principle C Capacitive																
				Installation B Flush																
H1	1	5	1	Electrical Connection: Connector																
				Assignment 1 Standard assignment or customized																
				Number of Contacts ... Number of contacts																
				Connector Type 1 Straight 3 Straight, with adapter																
				Connector Type H1 M12 × 1 connector																

Capacitive Sensors BCT



General data

Mounting conditions	Flush	Operating current	200 DC
Electrical connection	Connector, M12 × 1	Housing material	PA
Operating voltage	10...30 VDC	Ambient temperature	-25...+70 °C
Quality active face	PA		

Types and Data – Selection table

Type	ID number	Switching distance [mm]	Housing designation	Output function	Protection class	Output function	Dimensions [mm]
BCT5-S18-UN6X2-H1151	2101400	7.5	M18 × 1	NPN	IP67/IP69K	NO/NC programmable, NPN	18 x 87.3
BCT5-S18-UP6X2-H1151	2101300	7.5	M18 × 1	PNP	IP67/IP69K	NO/NC programmable, PNP	18 x 87.3
BCT10-S30-UN6X2T-H1151	2101600	15	M30 × 1.5	NPN	IP67	NO/NC programmable, NPN	30 x 87.3
BCT10-S30-UP6X2T-H1151	2101500	15	M30 × 1.5	PNP	IP67	NO/NC programmable, PNP	30 x 87.3
BCT10-S30-UN6X2-H1151	2101800	15	M30 × 1.5	NPN	IP67/IP69K	NO/NC programmable, NPN	30 x 87.3
BCT5-S18-UN6X2T-H1151	2101200	7.5	M18 × 1	NPN	IP67	NO/NC programmable, NPN	18 x 87.3
BCT10-S30-UP6X2-H1151	2101700	15	M30 × 1.5	PNP	IP67/IP69K	NO/NC programmable, PNP	30 x 87.3
BCT5-S18-UP6X2T-H1151	2101100	7.5	M18 × 1	PNP	IP67	NO/NC programmable, PNP	18 x 87.3

Ultrasonic Sensors



The ultrasonic sensors of the RU series offer universal possibilities to adjust and adapt to the toughest application conditions. It is possible to operate them in diffuse, retroreflective or opposed mode, as well as synchronize several sensors to prevent mutual interference. Via IO-Link, process values can be transmitted directly or settings changed on demand during operation. The presence of the objects is typically signaled via the switching output and the distance via the analog output. Highest accuracies are possible through a customizable temperature compensation. Variants for operation in hazardous areas are also available.

Features

- Application-specific adaptation through temperature compensation
- Preventive maintenance through internal temperature measurement
- Optimization of applications by displaying the signal quality

Type Code

RU 600 U - M30 E - LIU2 PN 8 X2 T - H1 1 5 1

RU	600	U	Series	–	M30	E	Design	–	LIU2	PN	8	X2	T	Electrical Version	–			
			Series					Housing length					T	With teach button				
			U	Universal				E	Long					blank	Without teach button			
			Range					M	Compact									
			...	[cm]				S	Sonic converter, angled									
			Functional principle					Housing						Indication				
			RU	Ultrasonic sensor				M...	Threaded barrel, metal, Ø in [mm]					X2	2 × LED/ 2-color LED			
																	Voltage range	
																8	15...30 VDC	
																	Output mode	
																PN	Bipolar	
																	Output function	
																2	Number outputs, if > 1	
																LIU	Analog output, current and voltage	

H1	1	5	1	Electrical Connection: Connector	
				Assignment	
				1	Standard assignment
				Number of contacts	
				5	Number of contacts
				Connector type	
				1	Straight
				Connector type	
				H1	M12 × 1 connector

High-End

General data			
	Communication Mode	COM 2 (38.4 kBaud)	IO-Link Specification
	IO-Link port type	Class A	Operating mode
			V 1.1
			Ultrasonic diffuse mode sensor

Types and Data – Selection table

Type	ID number	Dimensions [mm]	Range [cm]
RU40U-M18E-LIU2PN8X2T-H1151	1610024	18 x 90	2.5...40
RU40U-M18ES-LIU2PN8X2T-H1151	1610025	18 x 107	2.5...40
RU130U-M18E-LIU2PN8X2T-H1151	1610026	18 x 90	15...130
RU130U-M18ES-LIU2PN8X2T-H1151	1610027	18 x 107	15...130
RU130U-M30E-LIU2PN8X2T-H1151	1610046	30 x 89	15...130
RU300U-M30E-LIU2PN8X2T-H1151	1610048	30 x 89	30...300
RU600U-M30E-LIU2PN8X2T-H1151	1610049	44.7 x 104.3	60...600

Compact

General data			
	Communication Mode	COM 2 (38.4 kBaud)	IO-Link Specification
	IO-Link port type	Class A	Operating mode
			V 1.1
			Ultrasonic diffuse mode sensor

Types and Data – Selection table

Type	ID number	Dimensions [mm]	Range [cm]
RU40U-M18M-AP8X2-H1151	1610094	18 x 63	2.5...40
RU40U-M18MS-AP8X2-H1151	1610105	18 x 80	2.5...40
RU100U-M18M-AP8X2-H1151	1610095	18 x 63	15...100
RU100U-M18MS-AP8X2-H1151	1610106	18 x 80	15...100

Measuring Light Screens



The measuring light screen EZ-Array offers customized solutions for applications such as the size and profile measurement of products during operation, but also for edge and center guidance, sag control, hole detection and parts counting. The two-piece transmitter-receiver construction facilitates commissioning. The evaluation electronics is integrated in the receiver housing. With the included T-splitter, transmitter and receiver are synchronized and the whole system is connected to the IO-Link master.

Features

- Robust aluminum housing
- Protection class IP65
- Operating temperature -40 °C...+70 °C
- Resolution 5 mm
- Range max. 4 m
- Scan field 150...2400 mm

Type Code

EA5 R 1500 P I XMOD Q

EA5	Series	R	Operating Mode	1500	Field Range
Series EA5 Measuring light screen, width: 36 mm, depth: 45.2 mm height depending on the type		Operating Mode R Receiver E Emitter		Field Range 150 150 mm 300 300 mm 450 450 mm 600 600 mm 750 750 mm 900 900 mm 1050 1050 mm 1200 1200 mm 1500 1500 mm 1800 1800 mm 2100 2100 mm 2400 2400 mm	
P	Switching Output (2 ×)	I	Analog Output	XMOD	
Switching Output Blank PNP (1 ×) P PNP (2 ×) N NPN (2 ×)		Analog Output Blank No analog output I 4...20 mA (2 ×) U 0...10 VDC (2 ×)		XMOD RS485 serial interface (Modbus RTU) via M12 × 1, 5-pin connector (receiver only) XK PNP switching output or IO-Link Blank No output function	
Q	Electrical Connection				
Electrical Connection Q M12 × 1 connector 8-pin					

Light Screen EZ-Array – Emitter



General data

Communication Mode	COM 2 (38.4 kBaud)	IO-Link Specification	V 1.0
IO-Link port type	Class A	Operating mode	Light screen

Types and Data – Selection table

Type	ID number	Dimensions [mm]	Scan field [mm]
EA5R150XKQ	3015151	45.2 x 36 x 227	150
EA5R300XKQ	3015152	45.2 x 36 x 379	300
EA5R450XKQ	3015155	45.2 x 36 x 529	450
EA5R600XKQ	3015156	45.2 x 36 x 678	600
EA5R750XKQ	3015157	45.2 x 36 x 828	750
EA5R900XKQ	3015158	45.2 x 36 x 978	900
EA5R1050XKQ	3015171	45.2 x 36 x 1128	1050
EA5R1200XKQ	3015172	45.2 x 36 x 1278	1200

Light Screen EZ-Array – Receiver



General data

Light type	IR	Operating mode	Light screen
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Types and Data – Selection table

Type	ID number	Dimensions [mm]	Scan field [mm]
EA5E150Q	3075423	45.2 x 36 x 227	150
EA5E300Q	3075424	45.2 x 36 x 379	300
EA5E450Q	3075425	45.2 x 36 x 529	450
EA5E600Q	3075426	45.2 x 36 x 678	600
EA5E750Q	3075427	45.2 x 36 x 828	750
EA5E900Q	3075428	45.2 x 36 x 978	900
EA5E1050Q	3075429	45.2 x 36 x 1128	1050
EA5E1200Q	3075430	45.2 x 36 x 1278	1200

Inductive Linear Position Sensors



The inductive linear position sensors operate without contact and wear-free thanks to a revolutionary measuring principle. The position is not detected via a positioning magnet but via an oscillating RLC circuit. IO-Link is used, in addition to the digital transmission of process data, also for application-specific adaptation, for example by setting the measuring range.

Features

- Wear-free signal detection
- Reduced failure rate through inductive technology
- High signal accuracy with IO-Link
- High insensitivity to magnetic fields

Type Code

Li 100 P1 - Q25L M1 - E LiUPN8 X3 - H1 1 5 1

Li	100	P1	Functional Principle	-	Q25L	M1	Design	-	E	LiUPN8	X3	Electrical Version	-
			Positioning Element P0 Without positioning element* Measuring Range [mm] 100 From 100 mm to 1000 mm, adjustable in steps of 100 mm Functional principle Li Linear inductive				Mounting Aid M0 Without mounting aid Design Q25L Rectangular, profile 25 × 35 mm					Number of LEDs X3 3 x LED Output Function LiUPN8 IO-Link capable, analog output, switching output Resolution E Enhanced resolution	

*See accessories for positioning element and mounting hardware

H1	1	5	1	Electrical Connection: Connector (Q25L)	-
				Assignment 1 Standard assignment Number of Contacts 5 Number of contacts Connector Type 1 Straight Connector Type H1 M12 × 1 connector	

Inductive Linear Position Sensors LI

General data

IO-Link Specification

IO-Link specified acc.
to version 1.0



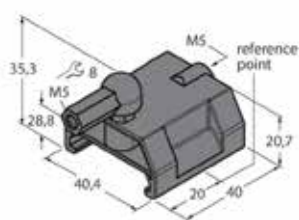
Types and Data – Selection table

Type	ID number	Measuring range	Resolution	Dimensions [mm]
LI100P0-Q25LM0-ELIUPN8X3-H1151	1590017	100	0.002 mm/16 bit	158 x 35 x 25
LI200P0-Q25LM0-ELIUPN8X3-H1151	1590604	200	0.003 mm/16 bit	258 x 35 x 25
LI300P0-Q25LM0-ELIUPN8X3-H1151	1590018	300	0.005 mm/16 bit	358 x 35 x 25
LI400P0-Q25LM0-ELIUPN8X3-H1151	1590605	400	0.006 mm/16 bit	458 x 35 x 25
LI500P0-Q25LM0-ELIUPN8X3-H1151	1590606	500	0.008 mm/16 bit	558 x 35 x 25
LI600P0-Q25LM0-ELIUPN8X3-H1151	1590607	600	0.009 mm/16 bit	658 x 35 x 25
LI700P0-Q25LM0-ELIUPN8X3-H1151	1590608	700	0.011 mm/16 bit	758 x 35 x 25
LI800P0-Q25LM0-ELIUPN8X3-H1151	1590609	800	0.012 mm/16 bit	858 x 35 x 25
LI900P0-Q25LM0-ELIUPN8X3-H1151	1590610	900	0.014 mm/16 bit	958 x 35 x 25
LI1000P0-Q25LM0-ELIUPN8X3-H1151	1590611	1000	0.015 mm/16 bit	1058 x 35 x 25

For more details on mounting aids and positioning elements see chapter "Accessories"

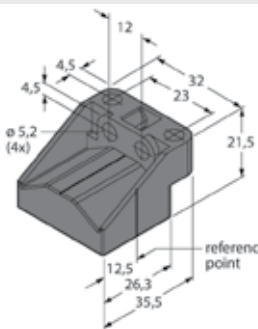
Inductive Linear Position Sensors – Accessories

P1-LI-Q25L



Guided positioning element for Li-Q25L,
inserted in the sensor guide.

P2-LI-Q25L



Floating positioning element for Li-Q25L;
the nominal distance to the sensor is
1.5 mm; pairing with the linear position
sensor at a distance of up to 5 mm or
misalignment tolerance of up to 4 mm.

Encoders and Inclinometers



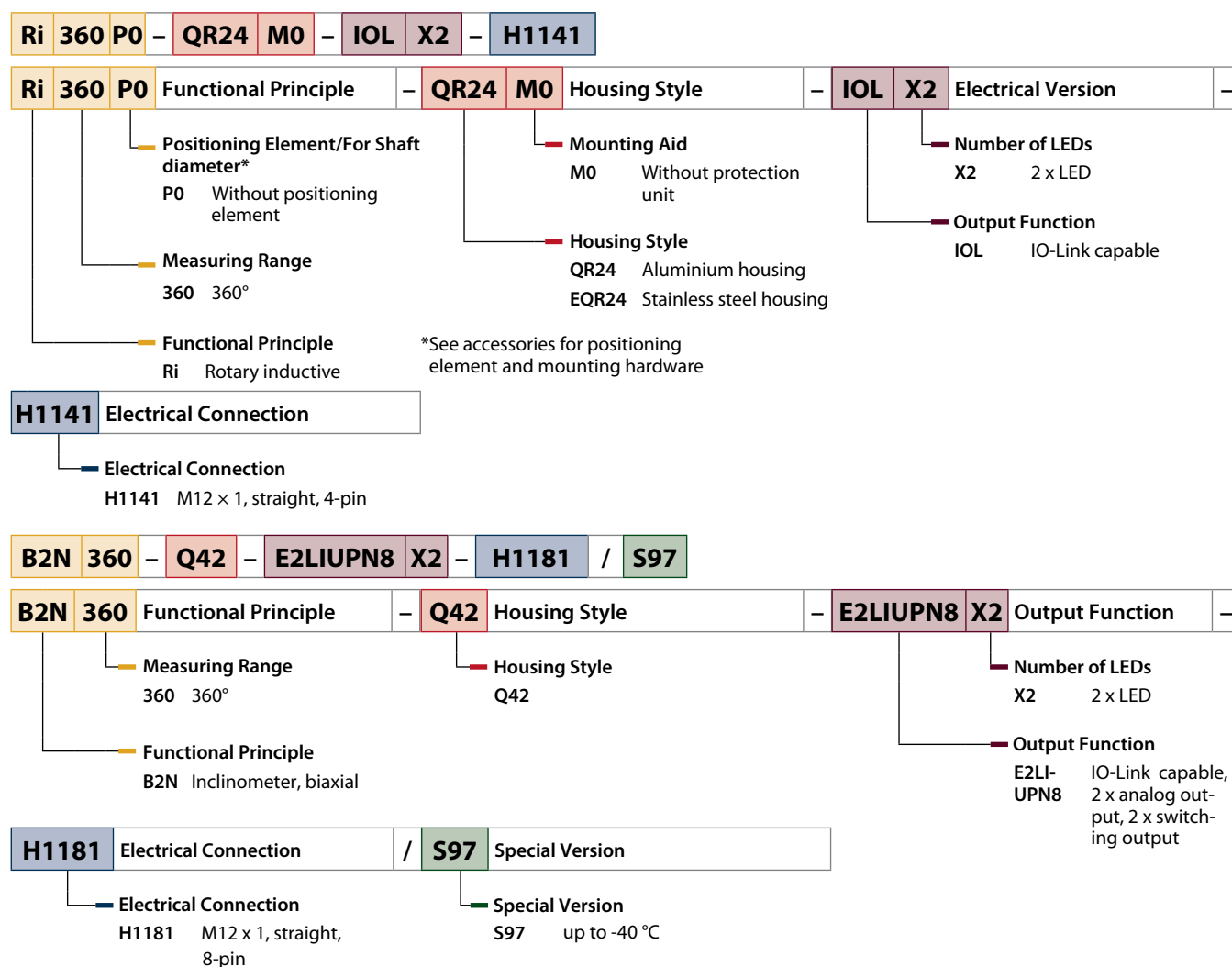
The contactless operating encoder Ri-QR24 makes no compromise in terms of robustness and tightness. A mechanical coupling between the sensor and the machine shaft is – in contrast to conventional rotary encoders – no longer required. With IO-Link the measuring signal can be inexpensively and effectively evaluated and also the zero point of a measurement set.

The inclinometer B2N360-Q42 delivers angle information for two axes via 2×16 bits in the IO-Link telegram. With low-pass filters, which are available via IO-Link, the sensor can be exactly adapted to the application.

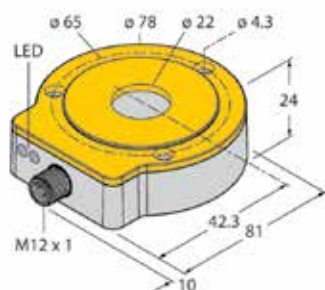
Features

- Wear-free rotation monitoring through inexpensive encoder with additional functions
- 360-degree inclination and acceleration measurement with precise application setting and high resolution measuring signal
- Flexible adjustment with IO-Link

Type Code



Encoder QR24



General data

Electrical connection	Connector, M12, 4-pin	Output function	IO-Link
Operating voltage	15...30 VDC	Ambient temperature	-25...+85 °C
Protection class	IP68/IP69K	Dimensions [mm]	81 x 78 x 24
Housing material	ZnAlCu1/PBT-GF30-V0		

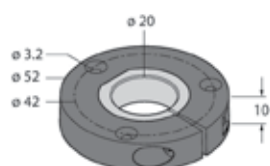
Types and Data – Selection table

Type	ID number
RI360P0-QR24M0-IOLX2-H1141	1590975
RI360P0-EQR24M0-IOLX2-H1141	1590978

Encoders – Accessories

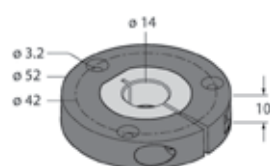
P1-RI-QR24

Positioning element, for Ø 20 mm shafts



P2-RI-QR24

Positioning element, for Ø 14 mm shafts



Inclinometer B2N-Q42



General data

Electrical connection	Connector, M12 x 1	Operating current	150 DC
Description	Rectangular, plastic	Housing material	PA12-GF30
Housing designation	Q42	Output function	NO/NC, PNP/NPN, analog output, IO-Link
Protection class	IP68/IP69K	Dimensions [mm]	67.5 x 42.5 x 42.5

Types and Data – Selection table

Type	ID number	Operating voltage [VDC]	Ambient temperature [°C]
B2N360-Q42-E2LIUPN8X2-H1181	1534116	15...30	-25...+85
B2N360-Q42-E2LIUPN8X2-H1181/S97	1534117	7...30	-40...+85

Pressure Sensors



The pressure sensors of the PS series impress with their variety of process connections and excellent robustness. Thanks to rotatable sensor bodies and a selection of different pressure ranges the sensors can be used flexibly. Via IO-Link, the pressure ranges and other parameters can be set both during commissioning as well as during operation. The comprehensive diagnostic functions of the devices provide many preventive maintenance relevant information on the application.

Features

- Pressure sensor with display
- Wide range of process connections and pressure ranges
- Robust housings for harsh environments
- Simplified commissioning through IO-Link

Type Code – PS+ Series with Display

PS 310 – 1V – 03 – LI2UPN 8 – H1 1 4 1

PS	310	Measuring cell	–	1V	Measuring range	–	03	Mechanical version	–
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Measuring cell

- 310 Ceramic measuring cell
- 510 Metal measuring cell

Functional principle

- PS Pressure sensor

Measuring range

Ceramic measuring cell

- OV -1 ... 0 bar
- 1V -1 ... 1 bar
- 1 0 ... 1 bar
- 1A 0 ... 1 bar absolute
- 2.5V -1 ... 2.5 bar
- 2.5 0 ... 2.5 bar
- 2.5A 0 ... 2.5 bar absolute

Metal measuring cell

- 10V -1 ... 10 bar
- 10 0 ... 10 bar
- 10A 0 ... 10 bar absolute
- 16V -1 ... 16 bar
- 16A 0 ... 16 bar absolute
- 25V -1 ... 25 bar
- 25A 0 ... 25 bar absolute
- 40V -1 ... 40 bar
- 100 0 ... 100 bar
- 250 0 ... 250 bar
- 400 0 ... 400 bar
- 600 0 ... 600 bar

Mechanical version

- 01 G1/4" female thread
- 02 1/4"-18NPT female thread
- 03 1/4"-18NPT male thread
- 04 G1/4" male thread
- 05 7/16" UNF male thread
- 08 G1/2" manometer

LI2UPN	8	Electrical version	/	H1	1	4	1	Electrical connection: connector	/	X	Special version
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Operating voltage

- 8 18...30 VPC

Output function

- 2UPN 2 switching outputs/IO-Link
- LI2UPN Current and switching output/IO-Link

Assignment

- 1 Standard assignment

Number of contacts

- 4 4 Contacts

Alignment

- 1 Straight

Design

- H1 Connector M12 x 1

Special version

- X Peak pressure aperture

Type Code – PS-Series with Display

PS 010V – **5 01** – **LI2UPN 8 X** – **H1 1 4 1** / **3GD**

PS 010V Functional Principle – **5 01** Mechanical Version – **LI2UPN 8 X** Electrical Version –

Measuring range
01VR -1...0 bar g¹⁾
001R 0...1 bar g¹⁾
001V -1...1 bar g¹⁾
003V -1...2.5 bar g¹⁾
010V -1...10 bar g
016V -1...16 bar g
025V -1...25 bar g
040V -1...40 bar g
100R 0...100 bar g
250R 0...250 bar g
400R 0...400 bar g
600R 0...600 bar g²⁾

Functional principle
PS Pressure sensor

Process connection
01 G1/4" female thread
02 1/4"-18NPT female thread
03 1/4"-18NPT male thread
04 G1/4" male thread
05 7/16" UNF male thread (only for design 6)
06 G3/4" male thread front-flush (only for design 6)
07 1 1/2" Tri-Clamp (only for design 6)
08 G1/4" male thread manometer connection (only for design 5)
09 G1/2" male thread front-flush (only for design 6)
10 R 1/4" male thread
11 R 1/4" female thread

Design
3 With display, non-rotatable
5 With display, rotatable
6 With display, non-rotatable, With front-flush membrane

Indication
X... LED display

Voltage range
8 18...30 VDC

Output function
2UPN 2 switching outputs/IO-Link
LUUPN Voltage and switching output/IO-Link
LI2UPN Current and switching output/IO-Link

¹⁾ Not available for design/pressure connection 609
²⁾ Not available for design 6

g = Relative pressure
a = Absolute pressure

H1 1 4 1 Electrical Connection: Connector / **3GD** Approval

Assignment
1 Standard assignment

Number of contacts
4 4 Contacts

Connector type
1 Straight

Connector type
H1 M12 × 1 connector

Approval
3GD ATEX II3G and II3D

Pressure Sensors PS+ Series with Display



General data

Electrical connection	Connector, M12 x 1	Protection class	IP6K6K/6K7/6K9K
Operating voltage	18...33 VDC	Housing material	V4A 1.4404 (316L)/ Polyarylamide 50 % GF UL 94 V-0

Type and Data – Selection table

Type	ID number	Operating range (min.)	Operating range (max.)	Process connection	Output function
PS310-1-08-LI2UPN8-H1141	100001510	0 bar rel.	1 bar rel.	G1/2" manometer	Analog + PNP/NPN
PS510-600-08-LI2UPN8-H1141	100001603	0 bar rel.	600 bar rel.	G1/2" manometer	Analog + PNP/NPN
PS310-1-04-LI2UPN8-H1141	100001512	0 bar rel.	1 bar rel.	G1/4" male thread	Analog + PNP/NPN
PS310-2.5V-04-LI2UPN8-H1141	100001522	-1 bar rel.	2.5 bar rel.	G1/4" male thread	Analog + PNP/NPN
PS510-10V-04-LI2UPN8-H1141	100001532	-1 bar rel.	10 bar rel.	G1/4" male thread	Analog + PNP/NPN
PS510-16V-04-LI2UPN8-H1141	100001543	-1 bar rel.	16 bar rel.	G1/4" male thread	Analog + PNP/NPN
PS510-25V-04-LI2UPN8-H1141	100001554	-1 bar rel.	25 bar rel.	G1/4" male thread	Analog + PNP/NPN
PS510-40V-04-LI2UPN8-H1141	100001565	-1 bar rel.	40 bar rel.	G1/4" male thread	Analog + PNP/NPN
PS510-100-04-LI2UPN8-H1141	100001575	0 bar rel.	100 bar rel.	G1/4" male thread	Analog + PNP/NPN
PS510-250-04-LI2UPN8-H1141	100001585	0 bar rel.	250 bar rel.	G1/4" male thread	Analog + PNP/NPN
PS510-600-04-LI2UPN8-H1141	100001605	0 bar rel.	600 bar rel.	G1/4" male thread	Analog + PNP/NPN
PS510-10V-01-LI2UPN8-H1141	100001531	-1 bar rel.	10 bar rel.	G1/4" female thread	Analog + PNP/NPN
PS510-16V-01-LI2UPN8-H1141	100001542	-1 bar rel.	16 bar rel.	G1/4" female thread	Analog + PNP/NPN
PS510-100-01-LI2UPN8-H1141	100001574	0 bar rel.	100 bar rel.	G1/4" female thread	Analog + PNP/NPN
PS510-250-01-LI2UPN8-H1141	100002995	0 bar rel.	250 bar rel.	G1/4" female thread	Analog + PNP/NPN
PS310-1V-03-LI2UPN8-H1141	100001498	-1 bar rel.	1 bar rel.	NPT1/4"-18 male thread	Analog + PNP/NPN
PS510-16V-03-LI2UPN8-H1141	100001539	-1 bar rel.	16 bar rel.	NPT1/4"-18 male thread	Analog + PNP/NPN
PS510-10V-02-LI2UPN8-H1141	100002996	-1 bar rel.	10 bar rel.	NPT1/4"-18 female thread	Analog + PNP/NPN
PS510-40V-02-LI2UPN8-H1141	100001560	-1 bar rel.	40 bar rel.	NPT1/4"-18 female thread	Analog + PNP/NPN
PS510-100-02-LI2UPN8-H1141	100001570	0 bar rel.	100 bar rel.	NPT1/4"-18 female thread	Analog + PNP/NPN
PS510-400-02-LI2UPN8-H1141	100002993	0 bar rel.	400 bar rel.	NPT1/4"-18 female thread	Analog + PNP/NPN
PS310-1-05-LI2UPN8-H1141	100001509	0 bar rel.	1 bar rel.	UNF 7/16 male thread	Analog + PNP/NPN
PS510-10V-05-LI2UPN8-H1141	100001529	-1 bar rel.	10 bar rel.	UNF 7/16 male thread	Analog + PNP/NPN
PS510-400-05-LI2UPN8-H1141	100002992	0 bar rel.	400 bar rel.	UNF 7/16 male thread	Analog + PNP/NPN
PS510-10V-04-2UPN8-H1141	100001679	-1 bar rel.	10 bar rel.	G1/4" male thread	2 PNP/NPN
PS510-100-04-2UPN8-H1141	100001722	0 bar rel.	100 bar rel.	G1/4" male thread	2 PNP/NPN
PS510-100-01-2UPN8-H1141	100001721	0 bar rel.	100 bar rel.	G1/4" female thread	2 PNP/NPN
PS510-400-01-2UPN8-H1141	100001741	0 bar rel.	400 bar rel.	G1/4" female thread	2 PNP/NPN
PS510-10V-03-2UPN8-H1141	100001675	-1 bar rel.	10 bar rel.	NPT1/4"-18 male thread	2 PNP/NPN
PS510-600-03-2UPN8-H1141	100001748	0 bar rel.	600 bar rel.	NPT1/4"-18 male thread	2 PNP/NPN
PS510-10V-02-2UPN8-H1141	100001674	-1 bar rel.	10 bar rel.	NPT1/4"-18 female thread	2 PNP/NPN
PS510-250-02-2UPN8-H1141	100001727	0 bar rel.	250 bar rel.	NPT1/4"-18 female thread	2 PNP/NPN

Pressure Sensors PS Series with Display



General data

Electrical connection	Connector, M12 × 1	Housing material	V2A (1.4305)
Operating voltage	18...30 VDC	Output function	NO/NC, PNP/NPN
Protection class	IP67/IP69K		

Types and Data – Selection table

Type	ID number	Operating range (min.)	Operating range (max.)	Process connection
PS01VR-501-2UPN8X- H1141	6832624	-1 bar rel.	0 bar rel.	G $\frac{1}{4}$ " female thread
PS001R-501-2UPN8X- H1141	6832625	0 bar rel.	1 bar rel.	G $\frac{1}{4}$ " female thread
PS016V-501-2UPN8X- H1141	6832629	-1 bar rel.	16 bar rel.	G $\frac{1}{4}$ " female thread
PS010V-501-2UPN8X- H1141	6832628	-1 bar rel.	10 bar rel.	G $\frac{1}{4}$ " female thread
PS003V-501-2UPN8X- H1141	6832627	-1 bar rel.	2.5 bar rel.	G $\frac{1}{4}$ " female thread
PS001V-501-2UPN8X- H1141	6832626	-1 bar rel.	1 bar rel.	G $\frac{1}{4}$ " female thread
PS001A-501-2UPN8X- H1141	6832636	0 bar rel.	1 bar rel.	G $\frac{1}{4}$ " female thread
PS400R-501-2UPN8X- H1141	6832634	0 bar rel.	400 bar rel.	G $\frac{1}{4}$ " female thread
PS003A-501-2UPN8X- H1141	6832637	0 bar rel.	3 bar rel.	G $\frac{1}{4}$ " female thread
PS010A-501-2UPN8X- H1141	6832638	0 bar rel.	10 bar rel.	G $\frac{1}{4}$ " female thread
PS025V-501-2UPN8X- H1141	6832630	-1 bar rel.	25 bar rel.	G $\frac{1}{4}$ " female thread
PS100R-501-2UPN8X- H1141	6832632	0 bar rel.	100 bar rel.	G $\frac{1}{4}$ " female thread
PS250R-501-2UPN8X- H1141	6832633	0 bar rel.	250 bar rel.	G $\frac{1}{4}$ " female thread
PS040V-501-2UPN8X- H1141	6832631	-1 bar rel.	40 bar rel.	G $\frac{1}{4}$ " female thread
PS016A-501-2UPN8X- H1141	6832639	0 bar rel.	16 bar rel.	G $\frac{1}{4}$ " female thread
PS600R-501-2UPN8X- H1141	6832635	0 bar rel.	600 bar rel.	G $\frac{1}{4}$ " female thread
PS016V-606-2UPN8X- H1141	6833059	-1 bar rel.	16 bar rel.	G $\frac{3}{4}$ " front-flush
PS010V-606-2UPN8X- H1141	6833058	-1 bar rel.	10 bar rel.	G $\frac{3}{4}$ " front-flush
PS003V-606-2UPN8X- H1141	6833057	-1 bar rel.	2.5 bar rel.	G $\frac{3}{4}$ " front-flush
PS01VR-606-2UPN8X- H1141	6833054	-1 bar rel.	0 bar rel.	G $\frac{3}{4}$ " front-flush
PS001V-606-2UPN8X- H1141	6833056	-1 bar rel.	1 bar rel.	G $\frac{3}{4}$ " front-flush
PS001R-606-2UPN8X- H1141	6833055	0 bar rel.	1 bar rel.	G $\frac{3}{4}$ " front-flush
PS100R-606-2UPN8X- H1141	6833062	0 bar rel.	100 bar rel.	G $\frac{3}{4}$ " front-flush
PS250R-606-2UPN8X- H1141	6833063	0 bar rel.	250 bar rel.	G $\frac{3}{4}$ " front-flush
PS400R-606-2UPN8X- H1141	6833064	0 bar rel.	400 bar rel.	G $\frac{3}{4}$ " front-flush
PS040V-606-2UPN8X- H1141	6833061	-1 bar rel.	40 bar rel.	G $\frac{3}{4}$ " front-flush
PS025V-606-2UPN8X- H1141	6833060	-1 bar rel.	25 bar rel.	G $\frac{3}{4}$ " front-flush

Temperature Sensors



Temperature sensors of the TS series are robustly designed in stainless steel and have a rotatable display. For temperature measurement TP thermocouples are connected via a standard M12 connector. The TTM temperature transmitters are devices without display that can be installed in any position in the system. Via IO-Link measured values can be transmitted as well as identification data; thus also the location can be determined. In addition, IO-Link offers advanced options for configuration and diagnostics.

Features

- Easy handling
- Peak memory for better maintenance
- IO-Link for commissioning and process-dependent settings

Type Code

TS - **5** **00** - **LI2UPN** **8** **X** - **H1** **1** **4** **1**

TS				Functional Principle				– 5 00				Mechanical Version				– LI2UPN 8 X				Electrical Version				–							
				Functional Principle								Process Connection								Indication											
TS				Temperature sensor								00				Without process connection temperature probe via M12 × 1								X...				LED display			
												16				G½" with integrated probe ¹⁾								8				15(18)...30 VDC			
												30				G½" with integrated probe ¹⁾															
																Design															

¹⁾ Available only on design type 5

TTM - **100C** - **203A** - **CF** - **LIUPN** - **H1** **1** **4** **0** - **L100**

TTM Functional Principle - **100C** Measuring Range - **203A** Design -

Type

- TTM** Temperature transmitter, miniature
- TTMS** Temperature transmitter, miniature, stainless steel

Measuring range

- ...
- Blank** Freely adjustable via IO-Link

Design

- 100** Processor unit without probe
- 103A** Processor unit with probe Ø 3 mm, process connection via standard thread, accuracy class A
- 203A** For assembly with compression fitting/thermowell, probe Ø 3 mm, accuracy class A
- 206A** For assembly with compression fitting/thermowell, probe Ø 6

CF Process Connection - **LIUPN** Electrical Output -

Process Connection

- G1/8** G1/8" male thread (only 103A)
- CF** Compression fitting (only 203A and 206A)
- Blank** Probe via M12 connector

Electrical output

- LIUPN** 4...20 mA, 2-wire, switching output/IO-Link

H1 **1** **4** **0** Electrical Connection: Connector - **L100** Insertion Depth

Assignment

- 0** Special assignment: Pin 1: +, Pin 2: -

Number of Contacts

- 4** 4 contacts

Connector Type

- 1** Straight

Connector Type

- H1** M12 × 1 connector

Probe Length in mm

- L013** 13 mm (only 103A)
- L024** 24 mm (only 103A)
- L100** 100 mm
- L150** 150 mm

Special lengths on request!

Temperature Sensors TS Series with Display



General data

Electrical connection	Connector, M12 × 1	Housing material	V2A (1.4305)
Operating voltage	18...30 VDC		

Types and Data – Selection table

Type	ID number	Protection class	Output function	Rod length [mm]	Measuring element	Process connection
TS-516-LI2UPN8X-H1141-L050	6840028	IP67/IP69K	NO/NC programmable, 4-wire	50	Pt-100 probe, DIN EN 60751, class A	G ½" male thread
TS-516-LI2UPN8X-H1141-L016	6840026	IP67/IP69K	NO/NC programmable, 4-wire	16	Pt-100 probe, DIN EN 60751, class A	G ½" male thread
TS-500-LI2UPN8X-H1141	6840015	IP67	NO/NC programmable, PNP/NPN		For connection to probes of the TP series	Cylindrical, Ø 18 mm
TS-400-LI2UPN8X-H1141	6840007	IP67	NO/NC programmable, PNP/NPN		For connection to probes of the TP series	Cylindrical, Ø 18 mm

Temperature Sensors TTM Series without Display

General data

Mounting conditions	Immersion sensor	Protection class	IP67
Electrical connection	Connector, M12 × 1	Housing material	V4A (1.4404)
Operating voltage	15...30 VDC		



Types and Data – Selection table

Type	ID number	Output function	Rod length [mm]	Measuring element	Process connection
TTM-103A-G1/8-LIUPN-H1140-L013	9910628	NO/NC programmable, PNP/NPN	13	Pt-100 probe, DIN EN 60751, class A	G1/8" male thread
TTM-206A-CF-LIUPN-H1140-L150	9910626	NO/NC programmable, PNP/NPN	150	Pt-100 probe, DIN EN 60751, class A	For compression fittings, thermowell or direct mounting
TTM-203A-CF-LIUPN-H1140-L100	9910620	NO/NC programmable, PNP/NPN	100	Pt-100 probe, DIN EN 60751, class A	For compression fittings, thermowell or direct mounting
TTM-206A-CF-LIUPN-H1140-L100	9910624	NO/NC programmable, PNP/NPN	100	Pt-100 probe, DIN EN 60751, class A	For compression fittings, thermowell or direct mounting
TTM-203A-CF-LIUPN-H1140-L150	9910622	NO/NC programmable, PNP/NPN	150	Pt-100 probe, DIN EN 60751, class A	For compression fittings, thermowell or direct mounting
TTM-103A-G1/8-LIUPN-H1140-L024	9910630	NO/NC programmable, PNP/NPN	24	Pt-100 probe, DIN EN 60751, class A	G1/8" male thread

Type	ID number	Output function	Rod length [mm]	Measuring element	Process connection
TTMS-203A-CF-LIUPN-H1140-L150	9910658	NO/NC programmable, 4-wire	150	Pt-100 probe, DIN EN 60751, class A	For compression fittings, thermowell or direct mounting
TTMS-203A-CF-LIUPN-H1140-L100	9910656	NO/NC programmable, 4-wire	100	Pt-100 probe, DIN EN 60751, class A	For compression fittings, thermowell or direct mounting
TTMS-103A-G1/8-LIUPN-H1140-L024	9910652	NO/NC programmable, 4-wire	24	Pt-100 probe, DIN EN 60751, class A	G1/8" male thread
TTMS-100-LIUPN-H1140	9910654	NO/NC programmable, PNP/NPN		For connection to probes of the TP series	M12 × 1
TTMS-103A-G1/8-LIUPN-H1140-L013	9910650	NO/NC programmable, 4-wire	13	Pt-100 probe, DIN EN 60751, class A	G1/8" male thread
TTMS-206A-CF-LIUPN-H1140-L100	9910660	NO/NC programmable, 4-wire	100	Pt-100 probe, DIN EN 60751, class A	For compression fittings, thermowell or direct mounting
TTMS-206A-CF-LIUPN-H1140-L150	9910662	NO/NC programmable, 4-wire	150	Pt-100 probe, DIN EN 60751, class A	For compression fittings, thermowell or direct mounting

Flow Sensors



The flow modules of the FM series combine ease of operation and high functionality with a variety of connections and thus cover all the requirements of efficient flow monitoring. The large number of usable probes enables continuous flow monitoring for a precise fine tuning of the processes. Thanks to IO-Link, the user saves more analog interfaces in the cabinet and has the possibility to adapt the module to its application.

Features

- Communication-capable cabinet module
- Undisturbed transmission of measured values via IO-Link
- Versatile sensor elements

Type Code

FM X - IM - 3UP 63 X

FM	X	Series/Functions	-	IM	Design	-	3UP	63	X	Electrical Version
Functions Blank X Series FM			Design IM			LED Display X Voltage Range 38 63 Output Function 3UP 3UR 2UPLi				
Connection of non-Ex sensors of the type FCS-/FCI-...-NA, FM series is IO-Link capable Connection of Ex sensors of the type FCS-/FCI-...-NAEX(0), FMX series is IO-Link capable Flow module, processing unit for the connection of Turck flow sensors			Interface module (modular housing)			4 status LEDs, LED band 20...125 VDC/ 20...250 VAC 20...30 VDC One PNP output (20...30 VDC) each for flow, temperature and error monitoring One relay output (< 250 VAC/60 VDC) each for flow, temperature and error monitoring One PNP output (20...30 VDC) each for temperature and error monitoring and one analog output (4...20 mA) for flow monitoring				

Signal Processors

	General data			
	Electrical connection	Terminal block	Dimensions	110 x 27 x 89 mm



Types and Data – Selection table

Type	ID number	Operating voltage [VDC]	Output function	Application area
FM-IM-3UR38X	7525102	20...125	NO/NC programmable, Relay output	Standard
FMX-IM-3UR38X	7525103	20...125	NO/NC programmable, Relay output	Explosion hazard (associated equipment)
FM-IM-2UPLI63X	7525104	20...30	4...20 mA, Analog output current	Standard
FM-IM-3UP63X	7525100	20...30	NO/NC programmable, PNP	Standard
FMX-IM-3UP63X	7525101	20...30	NO/NC programmable, PNP	Explosion hazard (associated equipment)
FM-IM-3UP63FX	100000818	20...30	NO/NC programmable, PNP	Standard
FM-IM-2UPLI63FX	100000819	20...30	4...20 mA, Analog output current	Standard
FM-IM-3UR38FX	100000820	20...125	NO/NC programmable, Relay output	Standard
FMX-IM-3UR38FX	100000821	20...125	NO/NC programmable, Relay output	
FMX-IM-3UP63FX	100000822	20...30	NO/NC programmable, PNP	

Immersion Probes – Standard

General data			
Mounting conditions	Immersion sensor	Application area	Standard
Description	Flow sensor for liquid media		



Types and Data – Selection table

Type	ID number	Electrical connection	Protection class	Housing material
FCS-G1/4A4-NA-H1141	6870304	Connector, M12 x 1	IP67	V4A (1.4571)
FCS-G1/2A2-NA	6870309	2 m	IP68	V2A (1.4305)
FCS-G1/2A4-NA	6870338	2 m	IP68	V4A (1.4571)
FCS-N1/2A4-NA-H1141	6871303	Connector, M12 x 1	IP67	V4A (1.4571)
FCS-N3/4A4-NA-H1141	6871304	Connector, M12 x 1	IP67	V4A (1.4571)
FCS-N1/2A4-NA	6871309	2 m, FEP cable	IP68	V4A (1.4571)
FCS-G1/2DY-NA	6870510	2 m, FEP cable	IP68	PVDF

Immersion Probes – Ex



General data

Mounting conditions	Immersion sensor	Housing material	V4A (1.4571)
Description	Sensor according to category II 2 G for liquid media	Application area	Explosion hazard (zone 1)
Protection class	IP67		

Types and Data – Selection table

Type	ID number	Electrical connection
FCS-G1/2A4-NAEX-H1141	6870322	Connector, M12 × 1
FCS-G1/2A4-NAEX	6870320	2 m, PUR cable
FCS-G1/4A4-NAEX-H1141	6870341	Connector, M12 × 1
FCS-N1/2A4-NAEX-H1141	6871322	Connector, M12 × 1

Inline Probes – Standard



General data

Mounting conditions	Inline sensor	Protection class	IP67
Electrical connection	Connector, M12 × 1	Housing material	V4A (1.4571)
Description	Flow sensor for liquid media	Application area	Standard

Types and Data – Selection table

Type	ID number	Mechanical connection
FCI-D03A4-NA-H1141/M16	6870633	M16 × 1.5
FCI-D03A4-NA-H1141/M12	6870635	M12 × 1.5
FCI-D09A4-NA-H1141/M16	6870631	M16 × 1.5

Inline Probes – Ex

General data			
Mounting conditions	Inline sensor	Protection class	IP67
Electrical connection	Connector, M12 × 1	Housing material	V4A (1.4571)
Description	Sensor according to category II 2 G for liquid media	Application area	Explosion hazard (zone 1)



Types and Data – Selection table

Type	ID number	Mechanical connection
FCI-D03A4-NAEX-H1141/M12	6870632	M12 × 1.5
FCI-D09A4-NAEX-H1141/M16	6870634	M16 × 1.5

Laser Sensors



The Q4X sensor with a reach of up to 100 or 300 mm not only measures distances, but also the light intensity. This opens up a wide range of applications for the sensor. The laser sensors of the LE series also use the laser triangulation principle and achieve ranges of up to 1 m at a resolution of up to 0.02 mm. The laser sensors of the LTF12 and LTF24 series work according to the pulse transit time method and achieve long ranges up to 12 or 24 m at a resolution of 0.3 mm. All laser sensors are set via pushbutton on the housing. The integrated display facilitates adjustment and displays the measured distance.

Features

- Laser class 1 and 2 sensors
- Parameter setting via pushbutton
- Robust housings for harsh environments
- Q4X Series: dual-mode, change of distance and light intensity, ECOLAB certified
- LE series: optical resolution < 0.5 mm, two-line LCD display
- LTF12 Series: Pulse transit time method, large measuring range 0.05...12 m or 0.05...24 m

Type Code

Q4XT B LAF 300 Q8

Q4XT Series	B Output	LAF Operating Mode
Series Q4XT 18 mm front thread	Output B PNP/NPN switching output I PNP/NPN switching output 4...20 mA current output U PNP/NPN switching output 0...10 V voltage output K PNP/NPN switching output IO-Link communication	Operating mode LAF Laser sensor, diffuse mode, with adjustable background suppression COD Clear object detection
300 Range	Q8 Electrical Connection	
Range 100 25...100 mm 300 25...300 mm	Electrical connection Q8 M12 connector, 5-pin	

LTF 12 I C2 LD Q

LTF Series	12 Range	I Output
Series LE LTF	Range 12 0.05...12 m 24 0.005...24 m 250 100...400 mm 550 100...1000 mm	Output I PNP/NPN switching output 4...20 mA current output U PNP/NPN switching output 0...10 V voltage output K PNP/NPN switching output IO-Link communication D 2 × PNP/NPN switching output
C2 Laser class	LD Operating mode	Q Electrical connection
Laser class C1 Laser class 1 C2/Blank Laser class 2	Diffuse mode laser Blank Triangulation (only LE) LD Laser time-of-flight (only LTF)	Electrical connection Bank Cable, PVC, 2 m, 5-pin Q Connector, M12 × 1, 5-pin QP Cable, PVC, 150 mm with connector, M12 × 1, 5-pin

Laser Sensors Q4X Series



General data

Communication Mode	COM 2 (38.4 kBaud)	Dimensions	43.5 x 18 x 57.5 mm
IO-Link port type	Class A	Light type	Red
IO-Link Specification	V 1.1		

Types and Data – Selection table

Type	ID number
Q4XTKLAF100-Q8	3097071
Q4XTKLAF300-Q8	3095301

Laser Sensors LE Series



General data

Communication Mode	COM 2 (38.4 kBaud)	Dimensions	56 x 26 x 77 mm
IO-Link port type	Class A	Light type	Red
IO-Link Specification	V 1.1		

Types and Data – Selection table

Type	ID number
LE250KQ	3097763
LE550KQ	3097761

Laser Sensor LTF Series



General data

Communication Mode	COM 2 (38.4 kBaud)	Dimensions	77 x 26 x 56 mm
IO-Link port type	Class A	Light type	Red
IO-Link Specification	V 1.1		

Types and Data – Selection table

Type	ID number
LTF12KC2LDQ	3801130
LTF24KC2LDQ	3803280

Clear Object Sensors



Retroreflective sensors incorporate emitter and receiver in the same housing. The light beam of the emitter is aimed at a reflector, which reflects the beam back to the receiver. An object is detected if it interrupts the light beam.

The clear object sensors are sensitive enough to detect transparent film, glass bottles and other transparent objects. The coaxial optical design considerably reduces the blind zone of the devices. Even highly reflective objects are reliably detected thanks to the integrated pole filters. The device enables three different limit values to be monitored. This makes it possible to distinguish objects with varying transparency. The devices can readjust themselves in order to reduce impairment through dirt and dust.

Features

- Compact design
- Coaxial optical design
- Setting via potentiometers
- Transmission of process values and parameterization via IO-Link

Type Code

QS18E E K 6 XLPC Q8

QS18E	Series	E	Output Function	K	Output
Series	QS18E Design	Output Function	E Teach-In/N.O.	Output	K IO-Link P PNP N NPN
6	Operating Voltage	XLPC	Operating Mode	Q8	Electrical Connection
Operating Voltage	6 10...30 VDC	Operating Mode	XLPC Retroreflective with polarizing filters and coaxial optics	Electrical Connection	Blank Cable, PVC, 2 m, 4-pin Q Cable, PVC, 150 mm with connector, M8 × 1, 4-pin Q5 Cable, PVC, 150 mm with connector, M12 × 1, 4-pin Q7 Connector, M8 × 1, 4-pin Q8 Connector, M12 × 1, 4-pin

QS18 Clear Object Sensors



General data

Communication Mode	COM 2 (38.4 kBaud)	Dimensions	31 x 15 x 35 mm
IO-Link port type	Class A	Light type	Red polarized
IO-Link Specification	V 1.1		

Types and Data – Selection table

Type	ID number
QS18EK6XLPCQ8	3801273
QS18EK6XLPCQ5	3801743

Fiber Optic Sensors



Plastic fibers are the optimum choice for high-temperature applications and limited spaces. Optical fibers transfer the light from the sensor to a remote object. Single optical fibers are suited for opposed sensing mode, while bifurcated optical fibers are best suited for diffuse sensing mode. The sensors are set via a push-button on the housing. The integrated display facilitates adjustment and displays the selected signal strength.

Features

- Compact design
- 8-digit 7-segment display
- Setting via pushbutton
- Fast response time
- Transmission of process values and parameterization via IO-Link

Type Code

DF-G1	KS	2M
DF-G1	KS	2M
Series	Output/Function	Electrical Version
DF-G1 Base unit for plastic fibers	KS/KD Dual switching output or I/O-Link and switching output	2M Connection cable, 2 m
DF-G2 Mounting on DIN rail		Q5 Pigtail: Cable with connector, M12 × 1
DF-G3 Dimensions: 10 × 33 × 72 mm		Q7 Connector, Ø 8 mm

Fiber Optic Sensors DF-G



General data

Communication Mode	COM 2 (38.4 kBaud)	Dimensions	79.3 x 10 x 33 mm
IO-Link port type	Class A	Light type	Red
IO-Link Specification	V 1.1		

Types and Data – Selection table

Type	ID number
DF-G1-KS-Q7	3025793
DF-G1-KS-Q5	3019524
DF-G1-KS-2M	3025791
DF-G2-KD-Q7	3097703
DF-G2-KD-Q5	3097702
DF-G2-KD-2M	3097700
DF-G3-KD-Q7	3097711
DF-G3-KD-Q5	3097710
DF-G3-KD-2M	3097708

LED Signal and Indicator Lights



The TL50 LED tower lights indicate statuses clearly visible and permit a clear operator guidance within the entire plant. Each tower light is configured from different colored LED elements with or without a beeper and is installed ready for operation in a few handling steps. The LED elements and their flashing frequency, as well as the beeper can be individually controlled via IO-Link.

The K50L2 LED indicators offer all-round visibility thanks to their RGB LEDs with high luminance and true colors. Over a million different colors as well as flash frequencies or color changes can be set via IO-Link.

Features

- Individual color combinations
- Colors: Green, Red, Yellow, Blue, White
- Different beepers: continuous, pulse or staccato sound
- High luminance and true colors
- All-round visibility

Type Code

TL50 GYR A K Q

TL50	Series	GYR	Color	A	Acoustic Alarm
	Series		Color		Acoustic Alarm
	TL50 Standard		G Green Y Yellow R Red B Blue W White	– Not available (IP67) A Beeper (IP50) AOSI Omnidirectional beeper, continuous tone with adjustable intensity (IP67) AOS3I Omnidirectional beeper, pulsed tone with adjustable intensity (IP67) AOS4I Omnidirectional beeper, staccato tone with adjustable intensity (IP67)	
K	Operating Mode	Q	Connection		
	Operating Mode		Connection		
	K IO-Link		Q Integrated M12 connector		

K50L2 RGB K ALS Q

K50L2	Series	RGB	Color	K	Input
	Series		LED Colors		Input
	K50L2 Multifunction display (2nd Generation) cylinder, plastic: Ø 50 mm, thread: Ø 30 mm		B Blue G Green Y Yellow R Red X No other function 2 3 colors/7 functions		P PNP N NPN
			Audible Signals Blank Without audible signals A With audible signals		
ALS	Audible Signals	Q	Electrical Connection		
	Audible Signals		Electrical Connection		
	Blank Without audible signals A1 Beeper with continuous tone (IP50) AL1 Beeper with loud continuous tone (IP50) ALS Beeper with loud continuous tone (IP67)		Q M12 × 1 connector QP Pigtail: integrated cable 150 mm, with M12 × 1 connector		

TL50 Tower Light with and without Beeper



General data

Communication Mode	COM 2 (38.4 kBaud)	IO-Link Specification	V 1.1
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Types and Data – Selection table

Type	ID number	Dimensions [mm]	Light type
TL50GYRKQ	3801283	50 x 142.6	Green, Yellow, Red
TL50BGYRKQ	3801284	50 x 183.3	Blue, Green, Yellow, Red
TL50WBGYRKQ	3801285	50 x 224	White, Blue, Green, Yellow, Red
TL50GYRAKQ	3801290	50 x 173.4	Green, Yellow, Red
TL50BGYRAKQ	3801291	50 x 214.1	Blue, Green, Yellow, Red
TL50WBGYRAKQ	3801292	50 x 254.8	White, Blue, Green, Yellow, Red

K50L2 Indicator with RGB LEDs



General data

Communication Mode	COM 2 (38.4 kBaud)	Light type	RGB
IO-Link Specification	V 1.1		

Types and Data – Selection table

Type	ID number	Dimensions [mm]
K50L2RGBKQ	3802158	50 x 37.3
K50L2RGBKQP	3802159	50 x 37.3
K50L2RGBKA1Q	3802160	50 x 56.8
K50L2RGBKALSQ	3802164	50 x 61.8

Cabinet Guards



The IM12-CCM cabinet guard increases the availability and safety of machines and plants efficiently and inexpensively. The device uses sensors to continuously monitor temperature, humidity and the correct closure of the front door. Any limit value violations are indicated via a switch contact. IO-Link provides users with a detailed view inside the control cabinet. Application-specific configurations, actual measured values as well as historical data over a period of up to 2 years can be read from the device and used, for example, for trend evaluations.

Features

- Application-specific configuration
- Data logger for trend detection
- Access to all measured values

Type Code

IM X D 12 - CCM - 01 - 1S - 1I - H / 24 VDC CC

IM	X	D	Design	-	12	Housing Width	-	CCM	Device Functions	-
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Special Functions

- D Display
- K Compact design

Application Area

- X Ex area
- Blank Non-Ex area

Design

- IM Interface module

Housing Width

- 12 12 mm
- 18 18 mm
- 27 27 mm

Device Functions

- CCM Cabinet guard

01	Version	-	1S	Input Function	-	1I	Output Function	-
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Version

- 01 External and internal sensors, humidity, temperature, infrared, reed contact, infrared 12C
- 02 Only internal sensors, humidity, temperature, infrared, infrared 12C
- 03 CAN-bus, external and internal sensors, humidity, temperature, infrared, reed contact, infrared 12C
- 04 Ex-version with pulse output as quasi analog output, external and internal sensors, humidity, temperature, infrared, reed contact, infrared 12C

Input Function

- 1 S Switch
- 2 NAM Namur
- 3 F Frequency
- 4 I Current
- 5 U Voltage
- 6 TC Thermocouple
- 7 RTD Temperature-dependent resistor
- 8 POT Potentiometer
- 9 R Resistor
- 10 MTIS Humidity
- 11 Temperature
- 12 Infrared
- 13 Switch

Output Function

- 1 I Current
- 2 U Voltage
- 3 T Potential-free transistor
- 4 PNP Transistor, PNP
- 5 NPN Transistor, NPN
- MT MOSFET
- R Relay
- RTD Resistor
- NAM NAMUR
- F Frequency
- PP Push-Pull (level)

H	Special Functions	/	24 VDC	Power Supply	CC	Electrical Connection
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Special Functions

- H HART®
- C Computer parameterizable
- PR Power Bridge
- S Fault alarm output
- P Pulse
- 0 No
- IOL IO-Link

Power Supply

- 24 VDC 10...30 VDC
- 24 VUC 10...30 VUC
- L Loop-powered
- W1 20 ... 250 VAC
- 20...125 VDC
- W2 20 ... 250 VAC
- 20...250 VDC

Electrical Connection

- CC Cage clamp terminals
- Blank Screw terminals

Cabinet Guards



General data

Protection class	IP20	Ambient temperature	-25...+70 °C
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Types and Data – Selection table

Type	ID number	Electrical connection	Description	Dimensions [mm]
IM12-CCM03-MTIS-3T-IOLC-PR/24V	7570102	Removable screw clamp terminals, 2-pin	Cabinet guard; Non-Ex type; IO-Link interface for parameter setting; removable screw terminals; Power Bridge	120 x 12.5 x 117
IM12-CCM03-MTIS-3T-IOLC-PR/24V/CC	7570103	Removable cage clamp terminals, 2-pin	Cabinet guard; Non-Ex type; IO-Link interface for parameter setting; removable cage clamp terminals; Power Bridge	120 x 12.5 x 128
IM12-CCM03-MTIS-3T-IOLC/24V	7570100	Removable screw clamp terminals, 2-pin	Cabinet guard; Non-Ex type; IO-Link interface for parameter setting; removable screw terminals	120 x 12.5 x 117
IM12-CCM03-MTIS-3T-IOLC/24V/CC	7570101	Removable cage clamp terminals, 2-pin	Cabinet guard; Non-Ex type; IO-Link interface for parameter setting; removable cage clamp terminals	120 x 12.5 x 128

RFID Read/Write Heads HF



The HF-RFID read-write heads with IO-Link interface have a robust, industry-standard design. In addition to the process values, other information such as parameters and diagnostic messages can be exchanged via IO-Link. This allows users to easily and efficiently integrate RFID solutions into industrial applications. Depending on the environmental conditions, ranges of up to 70 mm can be achieved.

Features

- Operating frequency 13.56 MHz
- Internationally standardized Radio interface for read/write heads (ISO 15693 with HF)
- Process value in 32 bit IO-Link telegram
- Fully encapsulated, rugged read/write heads
- Protection class IP67
- Read/write ranges up to 70 mm, depending on environment

Type Code

T N ... - M18 - IOL - H1141

T	N	865	Read/write head	-	M18	Design	-	IOL	technology (optional)	-
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Operating frequency

blank 13,56 MHz

Read/write heads,
Mounting condition

N Non-flush mountable

Turck RFID system
BL ident®

Design

M18

thread M18

M30

thread M30

technology

IOL

IO-Link

H1141 Receptacle

Receptacle

H1147

Receptacle for
M12 × 1 RFID cable

RFID Read/Write Heads HF



General data

IO-Link Spezifikation	V1.1	Output function	4 pin, read/write, IO-Link
IO-Link port type	Class A	Mounting conditions	non-flush
Communication Mode	COM 2 (38.4 kBaud)	Housing material	Metal, CuZn, chrome-plated
Operating frequency	13,56 MHz	Material active face	Plastic, PBT
Operating voltage	11...32 VDC	Electrical connection	Male connector, M12 x 1

Types and Data – Selection table

Type	ID number	Housing	Dimensions [mm]
TN-M18-IOL-H1141	100000974	M18 x 1	18 x 63,5
TN-M30-IOL-H1141	100000975	M30 x 1	30 x 63,5

I/O Hubs



For an intelligent signal distribution of digital I/Os, Turck's I/O hubs can be a cost-effective and low maintenance solution. The devices reduce the wiring effort considerably and offer outstanding performance with the known functions of a conventional passive distributor. Moreover, the hubs provide additional functions that can prepare the device ideally for applications. These include an application-specific marker and adjustable inputs and outputs.

Features

- Reduced installation work
- Inexpensive replacement of passive junctions
- Intelligent signal integration of simple sensors and actuators

Type Code

TB IL - M1 - 16 DXP - B

TB	IL	Interface	-	M1	Design/Connection	-	16	DXP	Signal type
		Interface							Signal type
		IL							DIP
		Product series							DOP
		TB							DXP
		compact block I/O module							universal digital I/Os
									Number of channels
									8
									16

B	Galvanic isolation	-
		Galvanic isolation
		B
		Channels, Class B, galvanically isolated

I/O Hubs – TBIL-M1

General data

IO-Link Spezifikation	V1.1	Dimensions	150 x 54 x 27.4 mm
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Types and Data – Selection table

Type	ID number	IO-Link port type
TBIL-M1-16DIP	6814100	Class A
TBIL-M1-8DOP	6814101	Class A
TBIL-M1-16DXP	6814102	Class A
TBIL-M1-16DXP-B	100000881	Class B

I/O Hubs – TBIL-S3, TBIL-S4

General data

IO-Link Spezifikation	V1.1	Dimensions	150 x 54 x 27.4 mm
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Types and Data – General data

Type	ID number	IO-Link port type
TBIL-S3-8DIP	100002594	Class A
TBIL-S3-16DIP	100002595	Class A
TBIL-S4-8DIP	100002597	Class A
TBIL-S4-16DIP	100002596	Class A

NIC Coupler System



The inductive couplers of the NIC series are designed for contactless bidirectional transmission of power and data. The coupler sets consist of two components, the primary part NICP on the control side and the secondary part NICS at the sensor/actuator side. The primary part supplies the secondary part with power via the air interface. In return the secondary part provides data to the connected sensors and actuators. The full IO-Link support makes the NIC system particularly flexible. The solution is therefore suited on the one hand for the bidirectional data transmission from and to the IO-Link devices, but also for the transmission of 8 PNP signals via a 12-wire cable, which is handled internally via IO-Link.

Features

- Contactless transmission of up to 8 PNP switching signals and up to 500 mA currents with 12 watts of power
- Transmission distance (air interface) to 7 mm at full power
- Full IO-Link support

Type Code

NIC **P** – **M30** – **IOL** **2P8X** **H1141**

NIC Functional Principle
 Functional Principle
 NIC Non-flush inductive coupler

P Component
 Component
 P Primary side (Emitter)
 S Secondary side (Receiver)

M30 Design
 Design
 M30 M30 × 1.5 threaded barrel

IOL Technology
 Technology
 IOL IO-Link

2 P 8 X Electrical Version
 Indication
 X LED
 Voltage Range
 8 24 VDC, short-circuit proof
 Output Mode
 P PNP
 Number of Channels
 2 2 channels
 8 8 channels

H1141 Electrical Connection
 Electrical Connection
 H1141 Integrated connector, M12 × 1, 4-pin
 0.3-RKC4.4T Pigtail: 0.3 m cable with female connector, M12 × 1, 4-pin
 0.3-RSC12T Pigtail: 0.3 m cable with male connector, M12 × 1, 12-pin

Inductive Couplers



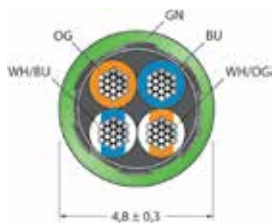
General data

Mounting conditions	Non-flush	Housing designation	M30 × 1.5
Description	Cylindrical, threaded barrel, 30 mm, chrome-plated brass	Protection class	IP67 IP68
Operating voltage	24 VDC	Housing material	CuZn
Quality active face	PA	Ambient temperature	-20...+55 °C

Types and Data – Selection table

Type	ID number	Electrical connection	Operating current	Output function	Dimensions [mm]
NICP-M30-IOL2P8X-H1141	4300101	Connector, M12 × 1	750 mA	PNP & IO-Link	30 x 77.1
NICP-M30-8P8-0.3-RSC12T	4300201	0.3 m, Cable with male connector, M12 × 1	750 mA	PNP	30 x 80.4
NICS-M30-IOL2P8-0.3-RKC4.4T	4300301	0.3 m, Cable with female connector, M12 × 1	500 mA	PNP & IO-Link	30 x 80.4

PUR Cable – Green, Type 4414



- 4-pin, 4 × 24 AWG, CAT 5E
- Qualified for drag chain use and flame-retardant
- Resistant to UV radiation and oils
- Free from halogen, silicone, PVC and LABS
- cULus approved



Female connector

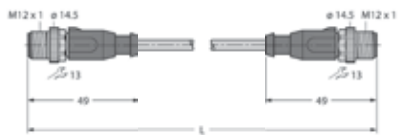
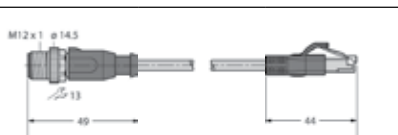


- 1 = WH/OG (TX +)
- 2 = OG (TX -)
- 3 = WH/BU (RX +)
- 4 = n.c.
- 5 = n.c.
- 6 = BU (RX -)
- 7 = n.c.
- 8 = n.c.

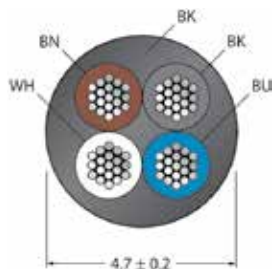
Male connector



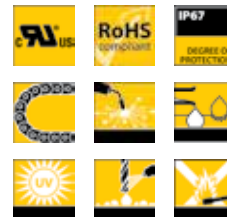
Connector	
Protection class	IP67 (A + B side screwed together)
Mechanical lifespan	> 100 Mating cycles
Pollution degree	3/2
Cable	
Core insulation	PP (WHOG, WHBU, BU, OG)
Shielding	Aluminum foil, tinned copper wire
Electrical properties at +20 °C	
Current	3 A
Test voltage	700 V
Nom. impedance	100 (1MHZ)
Nom. capacitance	51 pF/m
Mechanical and chemical properties	
Bending cycles	> 5 mil.
Bending radius (stationary laying)	> 15 x Ø

		Number of pins	Cable length [m]	Rated voltage [V]	ID number	Type
		4	1	30	6932993	PSGS4M-PSGS4M-4414-1M
		4	2	30	6932994	PSGS4M-PSGS4M-4414-2M
		4	5	30	6932996	PSGS4M-PSGS4M-4414-5M
		4	10	30	6932999	PSGS4M-PSGS4M-4414-10M
		4	15	30	6933000	PSGS4M-PSGS4M-4414-15M
		4	1	48	6441404	RSSD-RSSD-4414-1M
		4	2	48	6441405	RSSD-RSSD-4414-2M
		4	5	48	6441406	RSSD-RSSD-4414-5M
		4	10	48	6441408	RSSD-RSSD-4414-10M
		4	15	48	6441409	RSSD-RSSD-4414-15M
		4	1	30	6933772	RSSD-PSGS4M-4414-1M
		4	2	30	6933008	RSSD-PSGS4M-4414-2M
		4	5	30	6933009	RSSD-PSGS4M-4414-5M
		4	10	30	6933010	RSSD-PSGS4M-4414-10M
		4	15	30	6935277	RSSD-PSGS4M-4414-15M
		4	1	48	6933004	PSGS4M-RJ45S-4414-1M
		4	2	48	6933005	PSGS4M-RJ45S-4414-2M
		4	5	48	6933768	PSGS4M-RJ45S-4414-5M
		4	10	48	6934252	PSGS4M-RJ45S-4414-10M
		4	15	48	6933308	PSGS4M-RJ45S-4414-15M
		4	1	48	6441412	RSSD-RJ45S-4414-1M
		4	2	48	6441413	RSSD-RJ45S-4414-2M
		4	5	48	6935267	RSSD-RJ45S-4414-5M
		4	10	48	6441415	RSSD-RJ45S-4414-10M
		4	15	48	6441416	RSSD-RJ45S-4414-15M

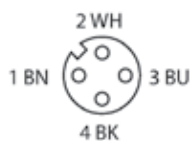
PUR Cable – black



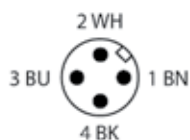
- PUR sheath (type...TXL)
- Qualified for drag chain use
- Resistant to welding sparks
- Resistant to chemicals, UV radiation and oils
- Flame-retardant
- No halogen, silicone, PVC or paint-wetting substances (LABS)
- cULus approval
- RoHS-compliant
- Other cable lengths and colors on request



Female connector



Male connector



Connector

Protection class	IP67 (A + B side screwed together)
Mechanical lifespan	> 100 Mating cycles
Pollution degree	3

Cable

Core insulation	PP (BN, WH, BU, BK)
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Electrical properties at +20 °C

Current	4 A
Rated voltage	250 V
Insulation resistance	> 30.5 MΩ/km
Test voltage	2000 V
Forward resistance	max. 57 Ω/km

Mechanical and chemical properties

Bending cycles	> 5 mil.
Bending radius (stationary laying)	> 5 × Ø
Bending radius (flexible use)	> 10 × Ø
Admissible acceleration	max. 5 m/s ²
Admissible travel path, horizontal	5 m (at 5 m/s ²)
Admissible travel path, vertical	2 m (at 5 m/s ²)
Admissible traversing speed	3.3 m/s
Torsional stress	± 180 °/m



	Number of pins	Cable length [m]	Rated voltage [V]	ID number	Type
	4	0.3	250	6625605	RKC4.4T-0.3-RSC4.4T/TXL
	4	0.6	250	6625606	RKC4.4T-0.6-RSC4.4T/TXL
	4	1	250	6625607	RKC4.4T-1-RSC4.4T/TXL
	4	2	250	6625608	RKC4.4T-2-RSC4.4T/TXL
	4	5	250	6625731	RKC4.4T-5-RSC4.4T/TXL
	4	0.3	250	6625637	WKC4.4T-0.3-RSC4.4T/TXL
	4	0.6	250	6625638	WKC4.4T-0.6-RSC4.4T/TXL
	4	1	250	6625639	WKC4.4T-1-RSC4.4T/TXL
	4	2	250	6625640	WKC4.4T-2-RSC4.4T/TXL
	4	5	250	6626878	WKC4.4T-5-RSC4.4T/TXL
	4	0.3	250	6625621	RKC4.4T-0.3-WSC4.4T/TXL
	4	0.6	250	6625622	RKC4.4T-0.6-WSC4.4T/TXL
	4	1	250	6625623	RKC4.4T-1-WSC4.4T/TXL
	4	2	250	6625624	RKC4.4T-2-WSC4.4T/TXL
	4	5	250	6626682	RKC4.4T-5-WSC4.4T/TXL
	4	0.3	250	6625653	WKC4.4T-0.3-WSC4.4T/TXL
	4	0.6	250	6625654	WKC4.4T-0.6-WSC4.4T/TXL
	4	1	250	6625655	WKC4.4T-1-WSC4.4T/TXL
	4	2	250	6625656	WKC4.4T-2-WSC4.4T/TXL
	4	5	250	6626684	WKC4.4T-5-WSC4.4T/TXL

IO-Link Masters



Turck IO-Link masters are available in both modular and compact block I/O design. With IO-Link 1.1 they cover all required modes of communication. This allows the user to easily integrate the wide range of Turck IO-Link devices in various fieldbus systems. Thanks to the multiprotocol Ethernet technology, the masters ensure efficient operation, also in new installations controlled by an Ethernet-enabled PLC system. With the IP20 and IP67 variants, solutions for use in control cabinets as well as for direct installation in the field are provided.

Features

- Application-optimized I/O systems in IP20 and IP67
- Space-saving block I/Os with multiple configuration options
- Future-proof module through IO-Link 1.1

Type Codes

TB EN – S2 – 4IOL

TB	EN	Bus System	–	S2	Design/Connection	–	4IOL	Signal Type
		Bus System EN Ethernet multiprotocol PN Profisafe IP Ethernet/IP™ CIP-Safety			Design/Connection S2 Small – I/O connection: 4 x M12 female connector; Power: M8 male/female connector, 4-pin L4 Large – I/O connection: 8 x M12 female connector; Power: 7/8" male/female, 4-pin L5 Large – I/O connection: 8 x M12 female connector; Power: 7/8" male/female, 5-pin			Signal Type 4IOL 4 IO-Link master ports 8IOL 8 IO-Link master ports FDIO1 Safety I/O Set1 2 digital SIL3 inputs FDI 2 digital SIL3 channels as FDI or FDO (PP, PM)
		Product Series TB Compact block I/O module Protection class IP67						

F EN 20 – 4IOL

F	EN	Bus System		20	Protection Class	–	4IOL	Signal Type
		Bus system EN Ethernet multiprotocol			Protection class 20 IP20			Signal type 4IOL 4 IO-Link Master-Ports
		Product series F Compact block I/O module						

BL20 – E – 4IOL

BL20	Product Series	–	E	Design	–	4IOL	Signal Type
	Product Series BL20 Modular I/O system in IP20			Design E ECO design			Signal Type 2IOL 2 IO-Link master ports 4IOL 4 IO-Link master ports

BL67 – 4IOL

BL67	Product Series	–	4IOL	Signal Type
	Product Series BL67 Modular I/O system in IP67			Signal Type 4IOL 4 IO-Link master ports



EtherNet/IP™



DeviceNet™

CANopen®

Block I/O Modules

	General data	
	IO-Link specification	Version 1.1

Types and Data – Selection table

Type	ID number	IO-Link port type	Number of channels	Dimensions [mm]
TBEN-L4-8IOL	6814082	Class A and Class B	8	230.4 x 60.4 x 39
TBEN-L5-8IOL	6814017	Class A and Class B	8	230.4 x 60.4 x 39
TBEN-S2-4IOL	6814024	Class A	4	144 x 32 x 32
TBIP-L5-FDIO1-2IOL	6814056	Class A and Class B	2	230.4 x 60.4 x 39

	General data			
	IO-Link port type	Class A	dimensions	55 x 62.5 x 30 mm
	IO-Link Specification	version 1.1		

Types and Data – Selection table

Type	ID number
FEN20-4IOL	6814140

Modular Systems

	General data		
	IO-Link port type	Class A	Number of channels
	IO-Link specification	version 1.1	

Types and Data – Selection table

Type	ID number	Dimensions [mm]
BL67-4IOL	6827386	91 x 32 x 59
BL20-E-4IOL	6827385	128.6 x 12.6 x 74.6

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